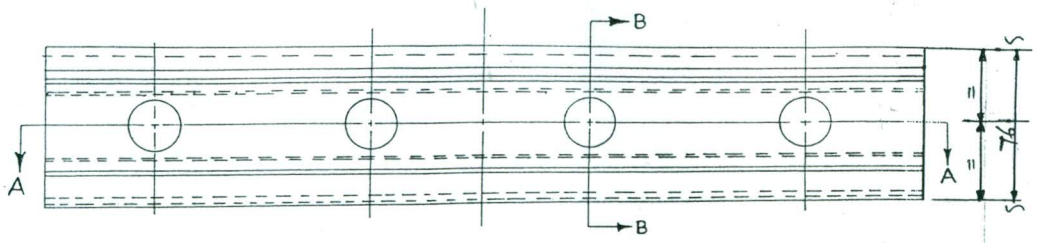
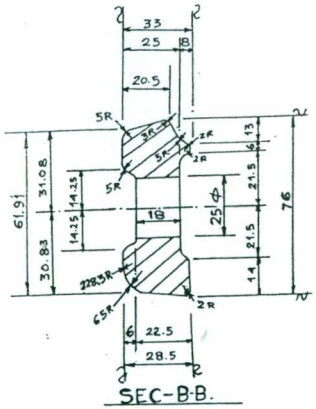
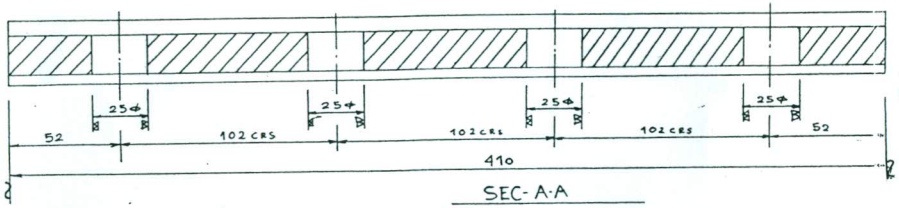


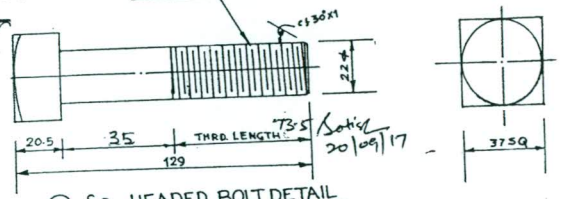


SEC-B-B.

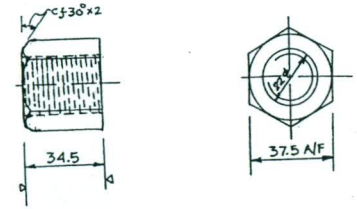


SEC-A-A

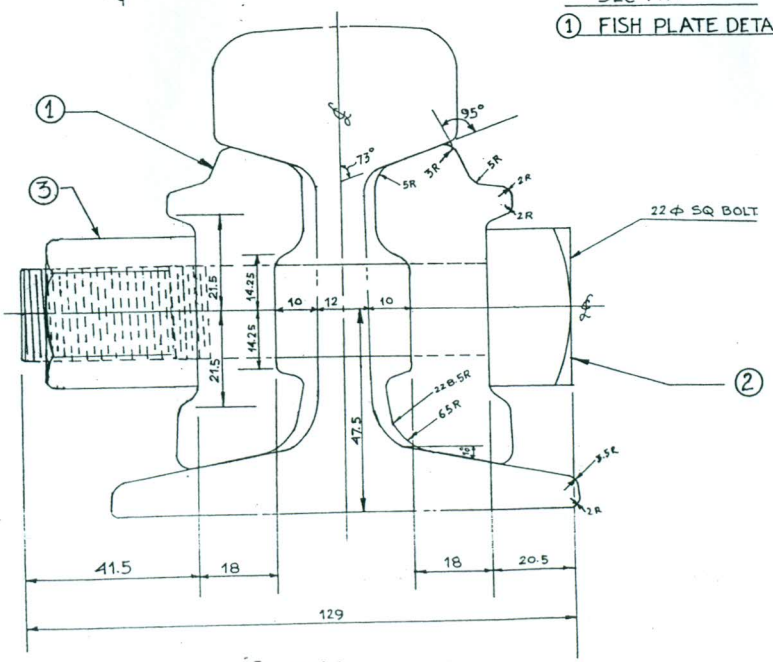
① FISH PLATE DETAIL



② SQ. HEADED BOLT DETAIL



③ NUT DETAIL



SCALE - 1:1

SL NR.	REVISION	DATE	INITIAL
MACHINE SYMBOLS		SURFACE ROUGHNESS Ra 0.00 mm	
	UNMACHINED SURF.	5-80 µ	
	ROUGH MACHINING	8-25 µ	
	MACHINED SURFACE	1.6-8 µ	
	FINE FINISH (GRIND)	0.25-1.6 µ	
	SUPER FINE FINISH (GRIND)	0-0.25 µ	

ITEM NO.	PART. NO.	DESCRIPTION	NO. OFF	MAT'L	WT.	REMARKS.
3		NUT. FOR 22 ϕ SQ HEAD BOLT	4	MS.		One Set
2		SQ. HEADED BOLT. 22 ϕ BSW 9TPI	4	MS.		
1.		FISH PLATE	2	CONFIRMING TO M: 57/64 AS PER SPECIFICATION NO. 283 : T 1/66		

ALTERATION	DATE	SIGNATURE	DIMENSIONS IN M.
	DRN. 14/7/86	C.N. LAHIRI.	PROJ.
	SUPR. DRG. 21/7/86		

FISH PLATES FOR 60 LBS RAIL

URANIUM CORPORATION OF INDIA
A GOVT. OF INDIA ENTERPRISES

DDG. NO. A 541/1070