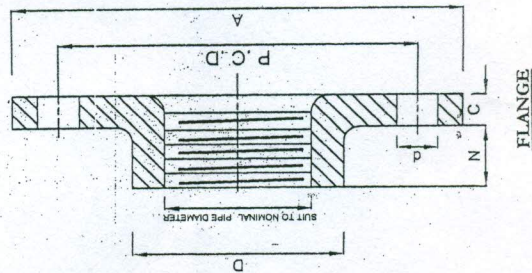


SL. NO	NOMINAL PIPE DIAMETER	P.C.D.	HOLE SIZE	NO OF HOLES	DIAMETER OF PIPE FLANGES	THICKNESS OF PIPE FLANGES	COLLER OF PIPE FLANGES	NO. OF THREAD PER INCH	NECK HEIGHT
			d		A	C	D		N
1.	2"	114.30	14.28	4	154	11	72	11	21
2.	3"	139.70	17.46	4	184	11	102	11	21
3.	4"	177.80	17.46	6	216	12	128	11	21
4.	6"	241.30	17.46	8	280	14	184	11	25
5.	8"	287.33	22.22	12	335	14	234	11	25
6.	1"	82	13.8	4	115.4	6	40	11	12



MACHINING SYMBOLS	SURFACE ROUGHNESS $R_a = 0.001 \text{ M.M}$
~	UNMACHINED SURFACE
▼	ROUGH MACHINING
▼▼	MACHINED SURFACE
▼▼▼	FINE FINISH (GRIND)
▼▼▼▼	SUPER FINE FINISH (GRIND)

1. ALL DIMENSIONS ARE TAKEN FROM
DRG. NO - D 2 EM /1249 R. EXCEPT
S.NO- 6

URANIUM CORPORATION OF INDIA LIMITED
A GOVT. OF INDIA ENTERPRISE
NARWAPAHAR

DRN. BY- K. SHARMA	Date 25-7-95	1" , 2" , 3" , 4" , 6" , 8"
CHKD. BY- R.P. SENGUPTA D.G.M.(MECH.)		G. I PIPE FLANGES
APPVD. BY- R.P. SENGUPTA D.G.M.(MECH.)		28.7.95
SCALE- NTS.		DRG. NO- UCIL/ NWPI/ M- 72

DIMENSIONS ARE IN M.M